

Work Order ID 52601

October 2, 2009 1:45:40 PM



Page 1

Item ID: D206-667-201

Accept



Setup Start



Revision ID: C

Stop



Item Name: Crosstube Aft

Start Date: 10/02/09 Start Qty: 1.00



Cust Item ID:

Required Date: 10/02/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

W

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D206-667-241	Rev C
DSI 9471	Rev A

290

0.00



Packaging

Memo

0.00

PULL FROM STOCK:

1 X D206-667-201 B41540 ✓

1 X D206-667-201 B44141 ✓

1 X D206-667-201 B44142 ✓

1 X D206-667-201 B30440 (OFFSH)

1 X D206-667-201 B30441 (OFFSH)

1 X D206-667-201 B30442 (OFFSH)

W 24/10/09

ADD TO EACH KIT IN STOCK:

1 X D3039-3 CENTER DRILL

B_14761 SQ 91/015

PER ECN 09-630

RETURN TO STOCK

Work Order ID 52601

Page 2

October 2, 2009 1:45:40 PM

Item ID: D206-667-201

Accept



Setup Start



Revision ID: C

Stop



Item Name: Crosstube Aft

Start Date: 10/02/09 Start Qty: 1.00



Cust Item ID:

Required Date: 10/02/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

300



QC

Quality Control

Operation
Description

QC21- Final Inspection - Work Order Release

Set Up/
Run Hours

0.00

Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberReject
NumberInsp.
Stamp

09/10/09 JF

u 8-10-06

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date: 09.08.06	Job No.: EN5010A/6	ADR Yes/No: Y	ADR Date: 09.07.06	ECN #: 09- 630
Product No.: D206-667		Created By: PP	Approved By: MP	
Product Name: Crosstubes		Checked By:	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	09.08.19
Production Engineering Coord	Y	EC/DO	09.08.19
Production Document Control	Y	CL	09.08.19
Customer Technical Support	Y	DSW	09.08.19

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	Y	JM	09.08.19
Marketing	Y	SN	09.08.19
Customer Order Processing	N		

Reason for Change:
NCR 09-005

Documents Affected:

Release:
DSI 9471 Rev. A

PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	CP		09.08.19
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	CP		09.08.19
10	Update Controlled PDF Files	Y	KJ		09.08.19
11	Update Master Document List (MDL)	Y	CP		09.08.19
12	Update Document Record (DR)	Y	KJ	(Rej. N)	09.08.19
13	Update Product Development Summary	N			
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	N			
16	Update / Verify ARC Database	N			
17	Create / Update Change Record Form	N			
18	Create / Update PPP's	N			
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	CP		09.08.19
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	CP		09.08.19
22					
23					

Description / Action:

- DSI 9471 Rev. A created to add center drill to D206-667-201 crosstube installation
- update D206-667-201 kits in stock with qty(1) D3039-3 center drill and DSI
- CHG number is unaffected

52601

ECN Verified & Complete:

MP

Date: 09/08/25

Picklist Print

Page 1

October 2, 2009 1:45:39 PM

Work Order ID: 52601



Parent Item: D206-667-201RevC



Parent Item Name: Crosstube Aft

Start Date: 10/02/09

Required Date: 10/02/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3039-3RevA 		Manufactured	No			250	Each	20.0000	6.0000	✓ 		PU 9/16/06

Centre Drill

Warehouse

Location

Main Warehouse

ST	20
14761	20

Loc Qty

Loc Code

14761

List Lots

Page 1 of 1

October 1, 2009 8:15:47 AM

Criteria : Item ID: D206-667-201RevC All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D206-667-201RevC Crosstube Aft	Main Warehouse FG	16407		0.0000	QC21		
	Main Warehouse FG	16631		0.0000	QC21		
	Main Warehouse FG	41540		1.0000	QC21	CHG003	
	Main Warehouse FG	44141		1.0000	QC21	CHG003	
	Main Warehouse FG	44142		1.0000	QC21	CHG003	
	OFFSHORE FG	30440	7/27/09	1.0000	QC21	CHG002	
	OFFSHORE FG	30441		1.0000	QC21	CHG001	
	OFFSHORE FG	30442		1.0000	QC21	CHG002	
			Total:	6.0000			

Work Order ID: 52601

October 2, 2009 1:45:30 PM

Item ID: D206-667-201

Accept

Revision ID: C



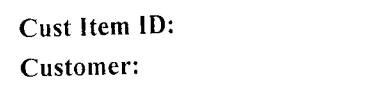
Setup

Stop



Item Name: Crosstube Aft

Start Date: 10/02/09 Start Qty: 1.00



Required Date: 10/02/09 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Run

Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Date: Set Up/ Run Hours	Date: Draw Number	Date: Draw Rev.	Date: Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	-------------------------------	-------------------------	-----------------------	-----------------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

D206-667-241	Rev C
--------------	-------

DSI 9471	Rev A
----------	-------

290



Packaging

Memo

Packaging

PULL FROM STOCK:

- 1 X D206-667-201 B41540
- 1 X D206-667-201 B44141
- 1 X D206-667-201 B44142
- 1 X D206-667-201 B30440 (OFFSH) ✓
- 1 X D206-667-201 B30441 (OFFSH) ✓
- 1 X D206-667-201 B30442 (OFFSH) ✓

ADD TO EACH KIT IN STOCK:

1 X D3039-3 CENTER DRILL
 B 14741 S49 9/10/05
 PER ECN 09-630

RETURN TO STOCK

sent to offshore

BOL 09-10-6